



Spears SV1000 Clutch Conversion Kit – Part 2

1) Use a marker to draw a line from the slot at the top left of the sprocket cover to the left of the lower right hand mounting bolt hole. Cut along this line.

Note: When cutting the Sprocket Cover, use your own best judgment as to how and where to cut. The example illustrated here was made with careful consideration of the final product and the tools available, along with what was the best fit for the motorcycle. It is recommended that when cutting the cover that you take your time and start with small cuts. Test-fit the cover frequently and check that the cable actuator works freely.



- 2) Remove “V” ridge at middle of the back of the sprocket cover (See above red arrow).
- 3) Install speedo pick-up onto sprocket cover.
- 4) Check routing of wiring.
- 5) Reinstall sprocket cover.
- 6) Check clutch operation, recheck all bolts.
- 7) Start motorcycle, while applying front brake, pull in clutch lever and shift into first gear.
- 8) Adjust clutch lever to your personal preference.