



10 MM Cylinder Stud Kit instructions

- 1) Remove Stock Bolts, thoroughly clean out case holes.
- 2) The large threaded end must be installed into the case half.
- 3) Lock two 10mmx1.25 nuts onto the short threaded side of the stud, oil the long threaded side and install it into the case, make sure you bottom it out .Torque to 12 to 15 Ft-Lb.
- 4) Install cylinder, cylinders head and torque the cylinder stud nuts to 40Ft-lb.

Any Questions, please feel free to call....

Spears Racing