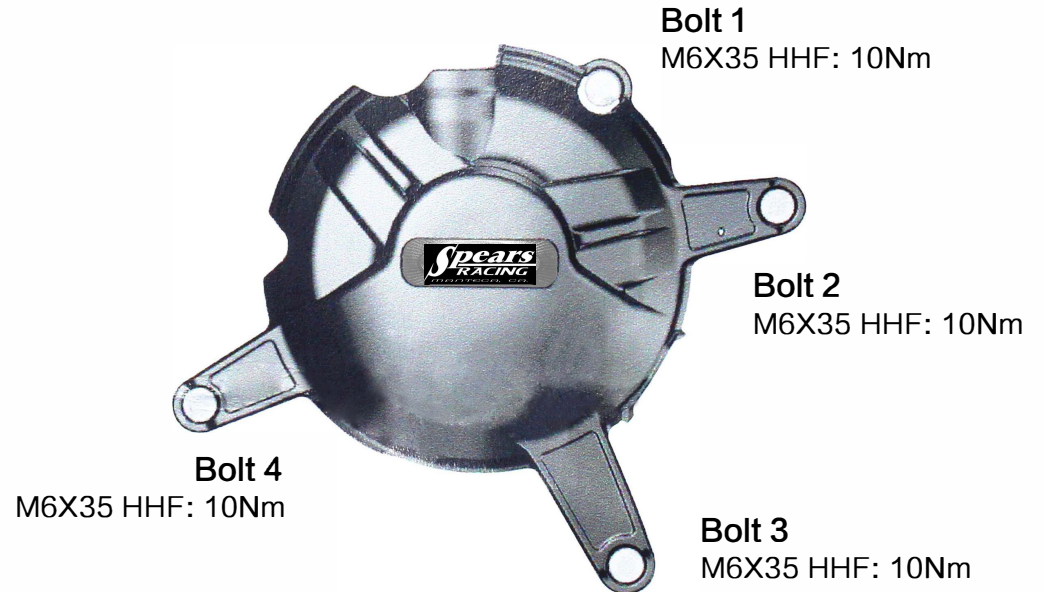
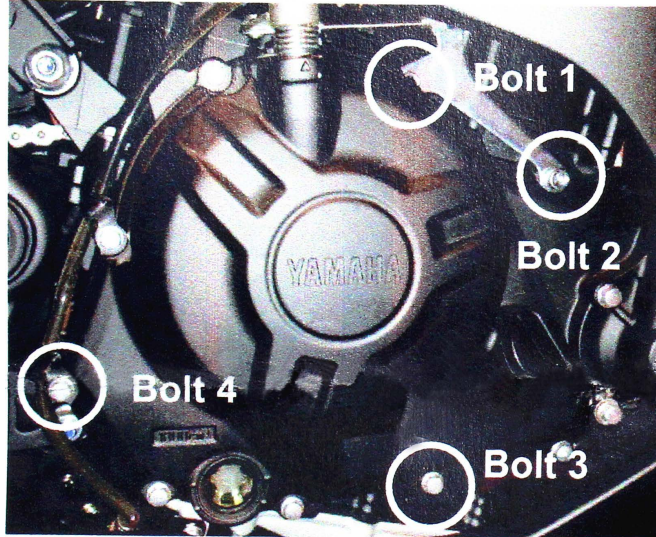


FITTING INSTRUCTIONS

TO BE FITTED BY A QUALIFIED TECHNICIAN.

Yamaha R3 2015 STOCK – Secondary Clutch cover. Part No. SP-320 Case Covers



1. Loosen off clutch cable. No need to remove.
2. Remove 4 existing bolts from the stock Clutch cover, shown as position Bolt 1, 2 ,3 & 4.
3. Place the Secondary Clutch Cover over the stock cover adding silver washers between covers.
4. Assemble 4 replacement bolts loosely in the correct positions as shown.
5. Tighten bolts to a Torque of 10Nm as per Manufacturer's recommendations. DO NOT OVERTIGHTEN.
6. Re-tighten clutch cable.