Kawasaki Shifting Arm Assist Kit Ninja EX400 2018/2019

External Shift Mechanism

External Shift Mechanism Removal

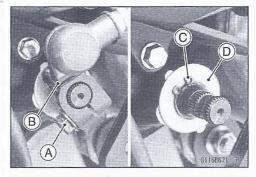
- Remove:
 - Clutch (see Clutch Removal in the Clutch chapter)
- Remove the shift lever clamp bolt [A], and disconnect the shift lever [B] from the shift shaft.
- Remove:

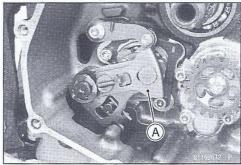
OEM Circlip [C]

OEM Washer [D]

Special Tool - Outside Circlip Pliers

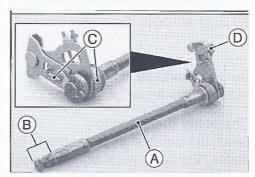
Remove: Shift Shaft Assembly [A]





External Shift Mechanism Installation

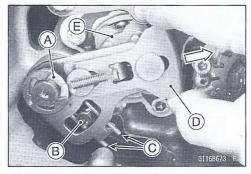
 Once that you have removed the Shift Shaft Assembly[A] remove the OEM kawasaki .040 Washer/Shim and replace it with the new thinner washer from the Spears Racing kit.



• Install:

Shift Shaft Assembly [A]

OFit the return spring pin [B] between the spring ends [C]. OPull the shift mechanism arm [D], and hang it to the shift drum cam [E].



- Install Spears Racing Washer [A].
- Replace the circlip [B] with the new one supplied
 Special Tool Outside Circlip Pliers

Fit the circlip into the groove of the shift shaft securely.

